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UNITED STATES OF AMERICA
NUCLEAR REGULATORY COMMISSION
OFFICE OF NUCLEAR REACTOR RESEARCH

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EXPERT PANEL WORKSHOP ON DEGRADATION OF CONCRETE IN
SPENT NUCLEAR FUEL DRY CASK STORAGE SYSTEMS

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PUBLIC MEETING

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TUESDAY,

FEBRUARY 24, 2015

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The meeting was convened in the Nuclear
Regulatory Commission, Two White Flint North, Room T2B3,
11545 Rockville Pike, Rockville, Maryland, at 8:30 a.m.,
Sheila Ray and Christopher Jones, moderating.

PANEL MEMBERS PRESENT:

- NEAL BERKE, Tourney Consulting Group
- LAURENCE JACOBS, Georgia Institute of Technology
- RANDY JAMES, Structural Integrity Associates
- JOHN POPOVICS, University of Illinois
- YUNPING XI, University of Colorado

NRC STAFF PARTICIPANTS:

- SHEILA RAY, NRC/NRR, Facilitator

1 CHRISTOPHER JONES, NRC/RES, Moderator
2 GREG OBERSON, NRC/RES, Materials Engineer
3 RICARDO TORRES, NRC/NMSS, Materials Engineer
4 BOB TRIPATHI, NRC/NMSS, Sr. Structural Engineer
5 AL CSONTOS, NRC/NMSS, Branch Chief
6 MARK LOMBARD, NRC/NMSS, Division Director
7 BRIAN THOMAS, NRC/RES, Division Director

8

9 NRC CONTRACTOR PARTICIPANTS:

10 LEO CASERES, Southwest Research Institute (SwRI)
11 ASAD CHOWDHURY, Center for Nuclear Waste Regulatory
12 Analyses (CNWRA)

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1 dry cask storage systems are far less than the radiation
2 dose that's seen in the bioshield walls, in a PWR for
3 example. And so that's probably a good thing.

4 There's a recent NUREG/CR that's been
5 published from the Oak Ridge folks. Numbers listed
6 there.

7 And there's some evidence, from the
8 Japanese guys, that the -- that was pretty vague. From
9 some Japanese researchers that there is some coupling
10 with ASR.

11 And so you can morph the, what would
12 otherwise be non-soluble silica phases, into something
13 that is soluble. And that, you know, there maybe a
14 coupling effect there. So that again brings up this
15 little coupling thing that we have in the back of our
16 minds.

17 So here again, and you know the best
18 question first, are total lifetime fluence limits
19 adequate to ensure performance?

20 MR. POPOVICS: I would say no. Because
21 those limit -- that assumes that the limits are well
22 established and well understood. And I don't believe
23 they are.

24 And there are other factors besides

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1 fluence. There's temperature, there's what, flux.
2 There's a number of things that, again, I agree the level
3 are low here. But I, you know --

4 MR. JONES: Yes.

5 MR. POPOVICS: -- sort of say, okay, here's
6 a number. Let's say with ASR. Okay, here's the number.
7 It's a reasonable number from expansion, because you
8 know formation cracks, you can define it on something
9 physical.

10 I have a hard time saying, okay here's the
11 single number and define that. You know, that can
12 capture all the cases.

13 MR. XI: You know, in my answers, so I
14 provided two different answers. One is if you ask
15 within 40 years period. So the ACI specified value is
16 fine.

17 It's about --

18 MR. JONES: In the shorter timeframe.

19 MR. XI: Yes. In the seven years, 40 years.
20 About six orders of magnitude lower than the critical
21 value identified in the paper by Hilsdorf.

22 MR. JONES: Yes.

23 MR. XI: Published in 1978. So worldwide
24 the standard was based on that paper.

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1 So you can talk about 300 years and that's
2 different story. Because it's another rate, is a total
3 of both.

4 MR. JONES: Okay.

5 MR. XI: For neutron radiation. So that's
6 why for 300 years the answer is I don't know.

7 MR. JONES: Okay.

8 MR. XI: Actually, you mentioned that
9 report recently published. That's what I did with my
10 colleague.

11 MR. JONES: Right.

12 MR. XI: So we searched all the literature.
13 And actually we analyzed all the references cited by
14 Hilsdorf.

15 So a lot of test done in the past is not
16 reliable. So --

17 MR. JONES: For numerous reasons, as I
18 recall, some were --

19 MR. XI: Yes.

20 MR. JONES: -- strange aggregates or
21 strange cements.

22 MR. XI: Yes. Sometimes it's done, even
23 for cement. The results are included in the paper and
24 used worldwide by many countries. Including here.

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1 So that's why 300 years is, I don't know.

2 MR. JONES: Yes, maybe.

3 MR. XI: 30 years, that's fine. The ACI
4 standard is fine.

5 MR. JONES: Somebody was talking, I don't
6 know if there was some more?

7 MR. JACOBS: No, Larry just -- well I'll let
8 you. So there was a paper that just came out, two papers,
9 out of the Oak Ridge folks.

10 MR. JONES: Sure.

11 MR. JACOBS: A very nice summary. I saw
12 this after I printed my response.

13 MR. POPOVICS: Yes, I found this yesterday.

14 MR. JACOBS: Again, one of the authors I
15 know, Yann Le Pape.

16 MR. POPOVICS: Yes.

17 MR. JACOBS: And it's a very nice summary
18 and it does a very good job. And I literally was reading
19 it on the plane on the way in last night.

20 And I don't have my arms around it quite
21 honestly, but I think this is one -- this is one of the
22 reasons I said, gee, a single number doesn't make sense.
23 They're too many variables going on.

24 MR. JONES: Okay.

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1 MR. JACOBS: But I think it echoes a lot of
2 the things we're saying. Yes.

3 MR. POPOVICS: The reason that I kind of
4 don't have a lot of confidence in the total fluence on
5 this is because even, you know, Hilsdorf paper,
6 regardless of, you know, the problems that may be
7 associated with it.

8 I think over the years, and in the different
9 documents, it's interpreted differently. So these
10 numbers don't have the same meaning to all people.

11 So for example, I pointed out that in
12 Hilsdorf paper, he cited some levels as critical levels
13 of fluence. Above which you're causing damage. That's
14 what I understand it to be.

15 Whereas in the ACI 349 document, that's
16 taken as an ultimate lifetime limit. These are two very
17 different things.

18 And also there's a little bit of confusion
19 about the units in those. So for example, I think
20 Hilsdorf uses, I think it's neutrons per square meter.
21 But --

22 MR. XI: It's per centimeter.

23 MR. POPOVICS: No -- well ACI is using
24 square centimeter and Hilsdorf is using square meter.

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1 MR. XI: No, no. Hilsdorf's using --

2 MR. POPOVICS: So maybe I switched it. But
3 one -- they're not using the same units.

4 Now it's reading that two, I started to be
5 concerned like, maybe someone didn't catch that in ACI
6 so that when they put the limit. Because actually the
7 lifetime limit they put on, because they're using
8 differences much higher than Hilsdorf's limit, if I read
9 correctly.

10 So these kinds of things give me concern
11 that we hang our hat on a limit when these are old data
12 as far -- I mean we should -- I should look through Le
13 Pape's paper. I haven't -- I just found that yesterday,
14 to get a better handle on that.

15 But otherwise there hasn't been a lot of,
16 that I've seen, a lot of research on radiation exposure,
17 since Hilsdorf's. And that was around '78.

18 MR. BERKE: There was a Japanese paper that
19 I found, I don't remember the names of the guys, that
20 looked at this. And they also looked at, they were a
21 little bit -- they were okay on the neutron flux, but
22 they seemed to think that the radiation was a little
23 bit too low.

24 MR. JONES: You're talking about the --

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1 MR. BERKE: It should be lower.

2 MR. JONES: -- gamma part?

3 MR. BERKE: The gamma part is probably
4 lower than what's typically done. But it's our -- but
5 that was all by calculation, the gamma.

6 But what they intended to show was that
7 there was a big -- what the effect is was there was a
8 combined effect with the radiation and the heat
9 temperature of the concrete.

10 So if the concrete stayed below a certain
11 temperature, these levels were fine. But if the
12 concrete temperature was higher, these levels were --

13 MR. JONES: The levels changed with --

14 MR. BERKE: Yes, they were not necessarily
15 fine.

16 MR. JONES: So let me go back to the -- so
17 you're bring up kind of a second point. So I asked a
18 very generic question, intentionally.

19 But you're actually thinking that maybe the
20 fluence limits themselves may have issues in the way
21 they've been interpreted and --

22 MR. POPOVICS: I don't want to accuse
23 anybody --

24 MR. JONES: Sure. No, no, no.

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1 MR. POPOVICS: But they cause me a lot of
2 confusion.

3 MR. JONES: Okay.

4 MR. POPOVICS: That first of all, one is
5 listed as a critical limit of fluence for material
6 breakdown whereas the other is listing that limit as
7 an acceptable lifetime dose.

8 MR. JONES: Okay.

9 MR. POPOVICS: These are two different
10 things.

11 MR. BERKE: Well that's more conservative.
12 The second one.

13 MR. POPOVICS: Right. And that the units
14 that are presented, as far as I can read, make the
15 opposite sense.

16 To one, ACIs that list as acceptable
17 lifetime, is orders of magnitude higher because it's
18 units of neutron per centimeter square, not meter
19 squared. But yet the same number is quoted.

20 So I'm wondering if there is some accounting
21 error. A typo there.

22 MR. XI: No, no. Actually I did the same
23 analysis.

24 MR. POPOVICS: Okay.

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1 MR. XI: And I convert the ACI number to the
2 same unit as he used. It's a neutron per centimeter
3 square. And the ACI number is more conservative.

4 MR. BERKE: It is more.

5 MR. XI: It is fine.

6 MR. BERKE: Yes, the meter squared number
7 is much bigger than the 70 square meter squared number.

8 MR. POPOVICS: Yes, but Hilsdorf --

9 MR. BERKE: It had to be at least 10,000
10 counts larger.

11 MR. XI: Yes, I analyzed in my answer.

12 MR. POPOVICS: Okay.

13 MR. XI: It's fine.

14 MR. BERKE: Yes, I mean I looked at that.
15 Because they have like, the ACI I think was 10 to the
16 17 neutrons per meter squared.

17 MR. XI: Yes.

18 MR. JONES: Neutrons per meter.

19 MR. BERKE: Neutrons per meter squared.

20 And --

21 MR. JONES: So it --

22 MR. BERKE: -- these Japanese guys came up
23 with 12 times 10 to 22 neutrons per meter squared.

24 MR. XI: Yes.

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1 MR. JONES: Yes, we can have this issue
2 where we're concrete guys that are not as well prepared
3 for the transition of radiation topics.

4 MR. POPOVICS: So you're right. Here's
5 I'm looking at, this is the Hilsdorf paper. So the
6 units, he's talking about the order of 10 to the 19
7 neutron per centimeter square.

8 MR. BERKE: Now you multiple by 10,000.

9 MR. POPOVICS: But now the ACI limit is the
10 same.

11 MR. BERKE: Yes.

12 MR. POPOVICS: Right?

13 MR. BERKE: Yes. The 10 to the 17 neutrons.

14 MR. POPOVICS: Yes, so they do make that
15 conversion. Okay. Yes, so the order of two should be
16 the change.

17 MR. TRIPATHI: Have any of the experts had
18 a chance to look at the recent, by recent I mean a couple
19 years ago Brookhaven National Lab, BNL, did a nice report
20 on this.

21 And from what I recall, I reviewed that
22 report for the research folks and I recall that probably
23 for the dry cask storage system, because of the radiation
24 level compared to the main power block containment are

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1 so low, that we don't need to really, you know --

2 MR. POPOVICS: That may be, but the
3 question is, can we rely on lifetime limits.

4 MR. TORRES: That's --

5 MR. POPOVICS: I think that's a different
6 question.

7 MR. TORRES: That's not necessarily the
8 case for up to 100 years, Bob.

9 MR. POPOVICS: Yes.

10 MR. TRIPATHI: They can get pretty close.
11 In the gamma dose rate. It's pretty close to the limits.

12 MR. BERKE: Yes, I think the gamma one was
13 the one that --

14 MR. TRIPATHI: The gamma was --

15 MR. BERKE: -- take the neutron --

16 MR. JACOBS: It was the gamma. At least in
17 the Le Pape, which was a summary of all of these.

18 MR. JONES: So I guess let me ask my second
19 question with a couple of different flavors. So there's
20 some that couple with ASR, do we think that it might
21 couple with other things? That's one question.

22 Do we think that the neutron and gamma act
23 independently or should those be considered in a coupled
24 sense? Is there any evidence that is important?

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1 So they're sort of two separate questions
2 there that I'll draw out.

3 MR. XI: Now it's acting independently.

4 MR. JONES: It's not independent?

5 MR. XI: Yes. Because when you have a
6 neutron and then the neutron radiation generates gamma
7 radiation.

8 MR. JONES: Sure. Yes.

9 MR. XI: Yes, so that's why when you run the
10 test for a neutron radiation, and then at the same time
11 you have a gamma ray.

12 MR. JONES: Okay.

13 MR. XI: So in the literature, people
14 already realized that. So it's very difficult to
15 separate the two effects.

16 MR. JONES: So the basis for making these
17 limits sort of include the coupled effect?

18 MR. XI: Yes. These are already included
19 in the coupling effect. Coupled between the two --

20 MR. JONES: Yes. Right.

21 MR. XI: -- radiations. There are also
22 other couplings. Coupling with ASR, coupling with
23 freeze/thaw. So that's a different coupling.

24 MR. JONES: So let's go into that a little

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1 bit. Do we -- so I mean you've answered my question,
2 but are there any other examples that come to mind that
3 radiation is expected to interact with, I guess, or --

4 Is that question clear? That what other
5 mechanisms you expect radiation to interact with, I
6 guess?

7 MR. BERKE: One of these guys said there was
8 a strength degradation if the temperature was already
9 hot.

10 MR. JACOBS: And there seems to be an
11 expansion mechanism to -- from an aggregate. And it
12 seems to be very aggregate dependent.

13 MR. JONES: Yes.

14 MR. JACOBS: So again, you can see a lot of
15 the, like the ASR. Even the DEF could be something, you
16 know.

17 There's possible for the -- so you could
18 talk about our friend freeze/thaw, yet either, which
19 would be another one that, you know, sounds like.

20 MR. JONES: So you're getting to the fact
21 that since the aggregate expansion, you know, the most
22 commonly identified mechanism --

23 MR. JACOBS: Yes.

24 MR. JONES: -- does the same thing in

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1 something like DEF or does the same thing as ASR. There
2 could be a stacking of --

3 MR. JACOBS: It will be a linear.

4 MR. JONES: Yes.

5 MR. JACOBS: It will be a, you know, they'll
6 --

7 MR. JONES: Okay.

8 MR. XI: So it appears the coupling with a
9 similar stress. So that's why it's difficult to analyze
10 the test data in the literature.

11 So if some people, when they run the
12 radiation test, they also run the temperature test. So
13 the temperature will follow exactly the thermal history
14 of the concrete, in the concrete, under the radiation.

15 And then they subtract the thermal --

16 MR. JONES: Subtract off the thermal
17 effect?

18 MR. XI: Yes.

19 MR. JONES: Just get --

20 MR. XI: And then you get the net effect
21 formulation.

22 MR. JONES: Okay.

23 MR. XI: But most of the test data of the
24 meters, they don't do that. So that's why it's all --

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1 MR. JONES: So you're --

2 MR. XI: -- mixed together. So first is a
3 gamma ray and neutrons mixed together.

4 MR. JONES: Okay.

5 MR. XI: And then mixed together with a
6 similar effect.

7 MR. JONES: Okay.

8 MR. POPOVICS: Then you get the effects on
9 the bound water, internal water?

10 MR. JONES: Yes.

11 MR. CASERES: How about the formation of or
12 the affect of carbonation induced by radiation?

13 I read some papers that talk about internal
14 carbonation not being on the air gas phase or through
15 a normal carbonation through the air. But rather carbon
16 induced radiation that promotes carbonation.

17 MR. POPOVICS: I don't know that.

18 MR. BERKE: I wonder what the mechanism
19 would be.

20 MR. CASERES: Iron 3 calcite reacts, I mean
21 you have to have water in the system as well. But there's
22 a -- transformation affects transformation of calcite
23 into the formation of CO₂, carbonation induced
24 radiation.

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1 MR. POPOVICS: So you're deliberating gas?

2 MR. CASERES: In theory.

3 MR. BERKE: Okay, that might be the case of
4 a limestone aggregate or something versus a siliceous
5 aggregate. Or I can see if you get a high enough
6 temperature your limestone aggregate starts to break
7 down.

8 MR. POPOVICS: That's pretty high.

9 MR. BERKE: Well --

10 MR. POPOVICS: You have to --

11 MR. BERKE: Localized flux, you know,
12 maybe.

13 MR. JONES: Yes.

14 MR. BERKE: I mean that might be where the
15 high temperature effect comes in. I don't know.

16 It's something that takes place ahead of
17 your -- if you're at a high temperature then when this
18 happened, you're more likely to have this. Whereas high
19 flux or low temperature doesn't have the energy to do
20 that.

21 MR. JONES: So in a very generic sense,
22 suffice to say that dumping all this extra energy in
23 may have effects on other mechanisms that are dependent
24 on thermodynamic equilibria, things like that. It's,

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1 you know, not beyond the realm of possibility for a lot
2 of the mechanisms. Maybe you can say it that way.

3 Let me play cattle driver and heard us along
4 a little bit. To freeze/thaw. Thanks for the
5 transition.

6 And so this, you know, I think we have a
7 general sense of this from our, you know, understanding
8 about how rocks erode and things like this. But, you
9 know, water gets into the pore network, freezes,
10 expands. There's a differential expansion thing going
11 on that causes a tensile stress and, you know, can
12 degrade the concrete.

13 We typically link this with cycles of
14 freezing. In other words, just freezing once.

15 A very cold climate where it just freezes
16 once, stays cold all winter, and then warms up. It's
17 not as penalizing as like the Great Lakes in the Midwest
18 where you get a lot of cycles throughout the course of
19 the winter.

20 MR. POPOVICS: Or here.

21 MR. JONES: Or here. The mid-Atlantic.
22 There's this issue of micro-diffusion, pore size
23 distribution versus saturation.

24 So as freezing is going on it's a fairly

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1 complicated -- mechanisms are going on. You know,
2 moisture is maybe moving around a little bit in response
3 to the stress gradients and things like that.

4 Below some saturation threshold, you know,
5 that this doesn't happen. Above which we start to see
6 it.

7 Yunping I think brought up this notion of
8 differential coefficient thermal expansion. So, you
9 know, for differing moisture levels you'll have a, you
10 know, stress getting induced by this effect.

11 And we talked about it a few slides back,
12 but this, I'm going to my questions now, but there
13 appears to be some integration with salt scaling. These
14 two are similar, they're cousins maybe. Maybe
15 brothers.

16 But not the same, from what we talked about
17 earlier. Am I accurately characterizing that? I see
18 some heads nodding.

19 MR. CHOWDHURY: This is primarily
20 mechanical effect. Depends on other parameters of the
21 mechanical structure of the concrete.

22 MR. BERKE: This can significantly affect
23 the structural capability of the concrete. The
24 concrete just basically loses all its strength.

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1 MR. CHOWDHURY: Yes.

2 MR. POPOVICS: But by mechanical effect you
3 mean the process of the degradation?

4 MR. CHOWDHURY: That's right.

5 MR. BERKE: Yes. Yes.

6 (Simultaneously speaking)

7 MR. POPOVICS: It's not chemical.

8 MR. CHOWDHURY: No, it's not chemical.

9 MR. BERKE: No, this is not chemical. This
10 is totally mechanical.

11 MR. CHOWDHURY: Yes, all mechanical.

12 MR. BERKE: And this goes back to how they
13 were testing freeze/thaw many years ago. They used to
14 freeze in air and thaw in water. That's a much more mild
15 test.

16 MR. JONES: Yes.

17 MR. BERKE: Than freezing in water and
18 thawing in water, which is done today. But the advent
19 of the so called freeze/thaw testing, where people
20 freeze and thaw in water.

21 But the old machines used to thaw with the
22 use of freeze in air and thaw in water. You can get 300
23 cycles on one of those and not get past a hundred in
24 the current Method A method.

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1 MR. JONES: And so that's related to the
2 saturation issue I assume?

3 MR. BERKE: Right.

4 MR. JONES: Yes. So that leads us into our
5 sort of second generic question here. What concrete
6 parameters influence freeze/thaw?

7 We know from the ACI design method that you
8 put a little bit of air into the mix to --

9 MR. BERKE: Yes, for your strength.

10 MR. JONES: -- effect, you know.

11 I'm trying to prevent this, but I guess what
12 are the key concrete parameters that get us into trouble
13 here?

14 MR. BERKE: Well you need strength. You
15 need a minimum strength to pass. Ideally ACI will tell
16 you your water to cement ratio is going to be above 0.4
17 or 0.5.

18 But 0.50 will do okay. And you should have
19 the right air-entrainment, which is based on the size
20 aggregate you have. So there's a table for that.

21 And then the other thing that you don't talk
22 about much, because most of the time it's not a problem,
23 but your aggregate itself can be freeze/thaw
24 susceptible. So you have to make sure you use an

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1 aggregate that is sound. Totally --

2 MR. JONES: Is that getting the porosity of
3 the aggregate I guess or --

4 MR. BERKE: Yes, I think it's related to
5 porosity in the type of --

6 MR. POPOVICS: It's the microstructure of
7 the aggregate.

8 MR. BERKE: Some aggregates will hold
9 water.

10 MR. POPOVICS: The worse possible pore
11 structure.

12 MR. BERKE: And I've run into that in actual
13 experience where we've gone in a different part of the
14 quarry and an aggregate's perfectly okay. Turned out
15 that everything was fed in freeze/thaw. And we found
16 out that the DOT took it off its approved list because
17 the section of the quarry where they're at.

18 MR. JONES: So it happens.

19 MR. POPOVICS: Some people argue that you
20 can -- there's no defense ultimately against freezing
21 and thawing that you can make any material, under the
22 right conditions, have this damage. But, you know,
23 proper design and proper air-entrainment, in some cases,
24 that's the usual way to do it.

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1 But there are cases where you have extremely
2 dense strong concrete that does not have any
3 air-entrainment and it doesn't suffer freeze/thaw --

4 MR. BERKE: Yes, but that's not our case
5 here.

6 MR. POPOVICS: No. But I mean my point is
7 --

8 MR. BERKE: That will solve a lot of
9 problems if they don't occur in that kind of concrete.

10 MR. POPOVICS: But saturation is pretty
11 much everything. If you fully saturate the pore
12 structure, you know, it's hard to let the material
13 survive for very long.

14 MR. BERKE: Yes. And that's why vertical
15 surfaces do much better. It's very hard to saturate
16 vertical surface. Especially if you got a heat source
17 on the other side that's trying to suck the moisture
18 out.

19 So it's really almost always seen on
20 horizontal surfaces. Or some surfaces, if you're
21 buried in soil with water and you're above the --
22 everything in the soil is above the -- you're above the
23 frost line, you can go up and down with freezing. With
24 the surface.

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1 Those are the places you're going to see
2 it. Ocean where you have the waves will come in and get
3 it wet, it will freeze. Then the way the water will come
4 in and thaw it out. So the water will also -- so tide
5 is always very bad.

6 But it has to be someplace where the
7 concrete is saturated.

8 MR. POPOVICS: Saturation is really bad.

9 MR. CHOWDHURY: Yes.

10 MR. BERKE: When the concretes dry, you're
11 not going to, in most cases, you're not going to induce
12 thawing. I won't say it will never happen, but if it's
13 dry it's unlikely.

14 MR. CHOWDHURY: So a lot of similarity
15 between salt scaling and this one.

16 MR. BERKE: Yes. Well --

17 MR. POPOVICS: That requires freezing and
18 --

19 MR. BERKE: -- they both require freezing
20 --

21 MR. POPOVICS: -- moisture.

22 MR. CHOWDHURY: Yes.

23 MR. BERKE: And saturation. But I mean,
24 water is saturated.

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1 But you can get, as mentioned earlier, you
2 can get scaling without getting freeze/thaw. If you get
3 freeze/thaw you're probably going to have a scaling
4 problem.

5 If nothing else the freeze/thaw, when it's
6 severe, will cause scaling on its own. Without the
7 salt.

8 MR. JONES: You know, it points up another
9 thing. Construction practice is very important.

10 MR. BERKE: Yes.

11 MR. JONES: So if you have poor
12 construction practice, poor finishing, you can promote
13 this kind of surface damage.

14 MR. BERKE: Absolutely.

15 MR. JONES: Because you have a surface
16 layer, a poor layer at the surface, that can be avoided
17 by proper practice.

18 MR. BERKE: It's also when you place the
19 concrete. I mean if you can place concrete, like in the
20 end of the, normally you're not going -- in this type
21 of weather or like the end of the fall, and it's still
22 saturated from all the water that's there and goes
23 through freeze/thaw cycles then, you can't develop any
24 strength.

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1 and the concrete meet. And that's the kind of stuff that
2 we primarily are looking at. We also have them down
3 below on the inlets. They come off of the corners of
4 the inlets as well.

5 MALE PARTICIPANT: Forty-five degrees.

6 MR. PLANTE: Yeah, about at a 45 degree
7 angle, exactly right. So I just wanted to bring that
8 up to the group. Thank you.

9 MS. RAY: Thank you. Are there
10 participants on the phone that would have additional
11 comments?

12 MS. GILMORE: Well this is, if nobody else
13 does, it's Donna Gilmore again.

14 MS. RAY: Go ahead.

15 MS. GILMORE: Okay. So it appears that,
16 because of the situation of the interior being hotter,
17 that we could potentially have these cracking or
18 delaminating conditions sooner than other situations
19 because of the different mechanisms that were described
20 in this meeting. Did I understand that correctly?

21 MR. JONES: Yeah. I don't know that we
22 implied that that would be sooner. Or I certainly
23 didn't get that --

24 MS. GILMORE: Well, that's why I'm asking.

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1 I'm asking a question. Would it, at least
2 theoretically, be sooner.

3 MR. JONES: Well, I guess I'm hung up on the
4 notion of sooner. Sooner than what? Without a heat
5 load, is that what you mean?

6 MS. GILMORE: Sooner than you're
7 experiencing in other situations that have these
8 problems happening.

9 MR. JONES: I don't know that we hear that
10 conclusion, ma'am.

11 MALE PARTICIPANT: No.

12 MS. GILMORE: Well, I'm just kind of, so I
13 guess what I'm trying to figure out is how soon could
14 we have a serious problem in, you know, I know you
15 mentioned that something could be replaced. But we have
16 to pay for that. So, you know, so that's a money issue.
17 And we don't have money set aside for this kind of long
18 term maintenance.

19 So I'm just trying to get a handle on, you
20 know, do we need to allow a lot more money here? We're
21 right in the planning stages at San Onofre. So this is
22 a big issue for us.

23 MS. RAY: Donna, is your concern on the
24 inspection?

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1 MS. GILMORE: So how soon would this might
2 happen, is what I'm trying to get at, that we might need
3 to do some kind of major repair or replacement? How
4 early should we prepare for that as a potential,
5 conservatively speaking?

6 MR. JONES: I think, unfortunately, that's
7 the question that we don't know the answer to. If we
8 did, it would make our lives a lot easier.

9 MR. POPOVICS: I think good inspection
10 techniques are paramount to all degradation mechanisms,
11 holistically. And really, that should --

12 MALE PARTICIPANT: First of all --

13 MS. GILMORE: It doesn't sound like you
14 have one, the testing is just internal to the concrete
15 and not visual on the outside.

16 MR. CSONTOS: Donna, you know, this is Al
17 Csontos again, you know, we at NRC have to look at all
18 the sites, all 50-plus sites around the country when
19 it comes to this. And we have to make our regulations,
20 you know, uniform for everyone, okay.

21 MS. GILMORE: Of course.

22 MR. CSONTOS: We can't go out and make a,
23 you know, we, at this point, have to be thinking about
24 what we can do. And that's what Aging Management

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1 Programs are there for. And that's what ACI 349.3R
2 does, is that we do this through an inspection and
3 assessment of those degradation mechanisms that can
4 challenge the performance of the canisters for its
5 intended function.

6 And then we either repair, replace or
7 mitigate them. But if we replace them, you know, that's
8 fine too. I mean, you're right. It's an additional
9 cost, but from NRC's point of view, we're worried about
10 those safety functions, okay.

11 And if a licensee does not maintain their
12 systems where the safety function is maintained, then
13 they will have to replace them, or repair them or
14 mitigate them. And so that's the whole strategy that
15 we're doing here. And we don't have a date that we can
16 give you, because we're looking at this holistically
17 throughout the whole country.

18 MS. GILMORE: Well, I'm speaking
19 holistically. I'm just, you know, I'm speaking
20 holistically. How soon could this potentially happen
21 in any location? I'm just looking for a conservative
22 range. But if the answer is you don't know, then I'll
23 take that.

24 MS. RAY: Donna, we have someone who would

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1 like to speak.

2 MR. SISLEY: Hi. My name is Steve Sisley.
3 I'm with Energy Solutions, one of the certificate
4 holders. I'd just like to say that the temperature
5 gradients that we're talking about are a design load.
6 We designed the cask systems with sufficient strength
7 to withstand the highest temperature gradients that the
8 systems can possibly take.

9 So this is not an aging related issue. This
10 is a design condition that we designed for. And these
11 systems are strong enough to take the maximum
12 temperature gradients.

13 MS. RAY: Thank you. Donna, could you hold
14 one moment. I'd like to see if there are other
15 participants here in the room that would like to make
16 comments.

17 MR. XI: Well, I'd like to make a comment
18 about what you just said. So you're talking about
19 thermal stress. So is thermal stress induced by the
20 temperature readings?

21 MR. SISLEY: Yes, absolutely.

22 MR. XI: But we've been talking about the
23 temperature gradient driving the moisture movement. So
24 these are two different issues. I'm not saying the

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1 thermal stress is not important.

2 MR. SISLEY: Well, it sounded like the
3 impression was that these systems weren't designed for
4 the temperature loads. And I just wanted to address
5 that. They are designed for these temperature loads.

6 MR. XI: Yes. From a mechanics point of
7 view.

8 MR. SISLEY: Yes.

9 MR. XI: But not from a durability point of
10 view.

11 MR. TORRES: Yeah. And I think that that's
12 why we're having this discussion here, to identify that
13 there are gaps that we need to potentially do further
14 research or to entice further research, whatever is
15 needed at this point with what we know those design basis
16 limits are adequate and this is our approach. But
17 again, we rely on inspection and monitoring to make sure
18 that that --

19 MR. CSONTOS: Right. And, Donna, this is
20 Al again. The reason why we're hedging on your answer
21 is because it's so complex, okay. We're looking at
22 various mechanisms, multiple different mechanisms,
23 multiple different heat loads, multiple different
24 locations around the country, multiple mobility paths

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1 for water ingress and other types of chemical reactions
2 to occur.

3 I mean, that's a heck of a lot of things
4 to try to nail down. And so instead, we are focusing
5 on inspection and other inspection technologies to then
6 assess what type of performance we can maintain over
7 the period of the renewed operation for these systems.

8 So I hope that helps answer your question.
9 Because we've really spent a lot of time on this one
10 question. Is that okay? Are you still there, Donna?

11 MS. GILMORE: Well, yeah. Maybe if you can
12 at least include in a summary some, you know, key issues
13 that you still need to investigate.

14 MR. CSONTOS: Sure, okay. We'll do that.

15 MS. GILMORE: That might just clarify that.
16 Okay, thank you.

17 MS. RAY: Thank you, Donna. And your
18 comments have been put on the record. So we do
19 appreciate that.

20 MS. GILMORE: Okay, thank you.

21 MS. RAY: Are there other participants on
22 the phone that have comments?

23 MR. HOFFMAN: This is Ace Hoffman.

24 MS. RAY: Could you repeat your name one

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1 more time, sir?

2 MR. HOFFMAN: Ace Hoffman.

3 MS. RAY: Okay. Please go ahead. Thank
4 you.

5 MR. HOFFMAN: Two quick points. First of
6 all, in reference to what Donna was saying and Csontos'
7 answer, you have to investigate the worst cases and cover
8 all cases. Because you're trying to write a generic
9 proposal or a generic regulation. So I just wanted to
10 mention that.

11 And the other thing is, earlier somebody
12 mentioned that all decay mechanisms rely on moisture.
13 And so I'm wondering what are the chances that the NRC
14 is going to recommend that these dry cask storage
15 locations all be enclosed in an airtight building to
16 reduce the moisture significantly and also reduce the
17 salts and all the other things.

18 It just sounds like that's the first line
19 of defense. And we've always had a lot of levels of
20 defense in the nuclear industry, at least we've been
21 told we have those in here in the dry cask storage system.
22 We have one at most. And so perhaps we need more. Thank
23 you. Those are my --

24 MS. RAY: Thank you. Is there anyone from

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1 the staff who would like to respond?

2 MR. CSONTOS: Ace, thank you so much for
3 those comments. We'll take them, you know, under
4 advisement. But that's, at this point, we can't, you
5 know, there are other mechanisms that may not require
6 moisture. That's a radiation induced type of issue. So
7 those are things that we also look at. But your points
8 are well taken. Thank you, Ace.

9 MS. RAY: Ace, did you have any other
10 comments?

11 MR. HOFFMAN: No, thank you.

12 MS. RAY: Thank you. Folks in the room, any
13 comments?

14 MR. WALL: My name is Joe Wall. And I'm
15 from EPRI. And I just wanted to point out that we have
16 over 40 years of operating experience with biological
17 shields which have similar heat loads that dry cask
18 storage does. And we haven't seen any accelerated aging
19 in the bioshields.

20 MS. RAY: Thank you for your comment.
21 Other participants on the phone, do you have any --

22 MR. DUNCAN: Yeah. Andy Duncan from
23 Savannah River.

24 MS. RAY: Yes, go ahead.

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1 MR. DUNCAN: In combined aging mechanisms
2 one needs to balance, I think, environment to minimize
3 both the effects of maybe corrosion and carbonation.

4 I know that in intermediate relative
5 humidities, the carbonation rate peaks out and is much
6 higher than if it's very wet or very dry. So it wouldn't
7 necessarily be the best thing to put all these cask
8 storage facilities in an interior humidity controlled
9 environment, say around 45 percent relative humidity,
10 because that's when the carbonation rate is the highest.

11 So if you, 200 years from now, if you end
12 up getting a leak and the moisture goes higher, now
13 you've got carbonated concrete and no protective barrier
14 between your rebar and your surface.

15 MS. RAY: Thank you. Did you have any other
16 comments to add?

17 MR. DUNCAN: No, that's fine. If somebody
18 else wants to disagree or has an educated comment, I'd
19 appreciate listening.

20 MS. RAY: Any follow-up comments for this?

21 MR. TRIPATHI: Well, I think we agree with,
22 in general, we agree with what you just said. But right
23 now, we are not aware of any licensee has any plans to
24 enclose the storage units either vertical or horizontal.

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1 But your point's well taken.

2 MS. RAY: Thank you. Are there other
3 comments from people in the audience here? Yes?

4 MR. LOMBARD: This is Mark Lombard. I'm
5 the director of the Division of Spent Fuel Management
6 here at the NRC. And I'm hearing some of the comments
7 from Donna Gilmore and Ace Hoffman.

8 This is the first time we have engaged an
9 expert panel on concrete. And the reason is that we want
10 to make sure we start to gather that information that
11 would eventually flow into a regulatory framework.

12 Now, as it flows into a regulatory
13 framework, as Mr. Hoffman brought up a good point, that
14 the regulations are generic, I guess, for lack of a
15 better term. They're the same for everyone.

16 But the Aging Management Programs, and the
17 title of an aging analysis really starts first in the
18 Aging Management Program, is very specific to a specific
19 dry cask storage system at a specific site.

20 And if there are issues that we identify
21 that are specific potential degradation mechanisms for
22 a site in a dry cask storage system, certainly the Aging
23 Management Program that we would approve for that system
24 would include inspections and, as Al said, mitigation

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1 or replacement techniques for that degradation
2 mechanism.

3 So we're just kind of starting this effort.
4 This really applies to the second renewal period, at
5 least time equals 60 years of dry cask storage.

6 And so a lot of your questions seem to
7 indicate that you may be thinking that this is going
8 to flow into requirements immediately. But we're some
9 time away from actually changing either requirements
10 or Aging Management Program requirements.

11 But I will say that if we identify a safety
12 issue, a potential safety issue at any time during this
13 process, clearly we would go after that safety issue
14 if it is probable that that would apply to, again, a
15 specific system sitting on the ground now at a specific
16 site.

17 MS. RAY: Thank you. Other participants?
18 Oh, yes? Go ahead.

19 MR. JUNG: I'm Andy Jung from Areva. I'm
20 not an expert for concrete. But I'm working for
21 corrosion of the metals.

22 One question is we're supposed to inspect
23 both, like, interior and exterior surfaces on the
24 concrete overpack. Or only we are supposed to go only

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1 inspect outside of concrete. Because the, again, I'm
2 not an expert for this concrete degradation.

3 But if we, like, most likely more benign
4 condition of inside of concrete except for, like, some
5 additional, some radial issues affects can make the
6 moisture some disassociation.

7 Other than that if, like, inside it's more
8 benign condition, we can maybe go only outside exterior
9 inspection rather than both sides. Because, you know,
10 it is so difficult to go to inside for concrete
11 degradation.

12 MS. RAY: Is there anyone from the staff who
13 would like to follow-up on this?

14 MR. TORRES: Yes. At this point, in the
15 Aging Management Program, for the first license renewal
16 period includes inspections of the interior and
17 exterior.

18 And the justification for doing
19 inspections of the interior, again, is we need operating
20 experience. We want to know how the systems look inside
21 to be able to then have a justification to say systems
22 can only be inspected from the outside.

23 MR. JACOBS: But, Andy, when you said
24 interior, did you mean embedded, embedded concrete,

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1 embedded steel?

2 MR. JUNG: No. So inside all that.

3 MR. JACOBS: Okay, all right.

4 MS. RAY: Please use the microphones.

5 MALE PARTICIPANT: Exterior overpack.

6 MS. RAY: Thank you.

7 MR. TRIPATHI: Let me add to what Ricardo
8 just said. That inspection involves inspection inside
9 or outside, doesn't matter where, anything which affects
10 the functionality of that dry storage cask.

11 Not just structural, but there are other
12 disciplines which are also affected, shielding,
13 criticality, containment, thermal, what have you. So
14 anything which affects the functionality of that life
15 of the cask or whatever the licensing life is, it's
16 included in the inspection, inside, outside, doesn't
17 matter.

18 MS. RAY: Thank you for that clarification.
19 Are there other participants on the phone that would
20 like to make a comment?

21 MS. GILMORE: This is Donna again. I have
22 a quick question for the EPRI person. He mentioned that
23 they have examples of a similar heat load. Could you
24 identify what that is?

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1 MS. RAY: Donna, if you would please, we're
2 taking questions directed to the staff at this time.

3 MS. GILMORE: Oh, okay. Okay.

4 MS. RAY: Other participants on the phone
5 that would like to make a comment? Anyone in the room
6 that would like to make any further comments?

7 (No audible response)

8 MS. RAY: One last time, anyone on the
9 phone?

10 (Off microphone discussion)

11 MR. CSONTOS: Correct me if I'm wrong.
12 This is Al. It was the bioshields, right?

13 MR. WALL: Yeah.

14 MR. CSONTOS: In reactors.

15 MR. WALL: The entire reactor cavities.

16 MR. CSONTOS: The reactor cavity that
17 surrounds the pressure vessel --

18 MR. WALL: That's correct.

19 MR. CSONTOS: -- that has a very large heat
20 load. Because it's actually creating the energy. It's
21 not boiling, but it's very hot. And so that sees the
22 temperature range that you're talking about, Donna. So
23 that's why, you know, I just wanted to make sure we
24 clarified that so you'd have that statement out there.

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1 MS. GILMORE: Thank you.

2 MR. CSONTOS: Oh, and inside the container.

3 MS. RAY: Yeah, one more time, anyone in the
4 audience that would like to make a comment?

5 (No audible response)

6 MS. RAY: And is there anyone on the phone
7 that has additional comments?

8 (No audible response)

9 MS. RAY: There will be additional comment
10 period tomorrow, in case you have burning questions in
11 the evening. But I will turn it back to Chris for
12 concluding.

13 MR. JONES: Great, thanks. So this pretty
14 well wraps up the first day of our expert panel. We,
15 again, say thanks for the time to come out here and visit
16 with us about these concrete degradation issues.

17 We, I think, have covered a lot of
18 interesting things. And I think tomorrow is really
19 where we begin to transition into how to act on some
20 of these things with the inspection and monitoring,
21 Aging Management Programs, TLAAs, repair and
22 remediation, et cetera. So, you know, I look forward
23 to that.

24 I think, you know, frankly we've wrapped

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1 up a little bit ahead of schedule which is, you know,
2 great for everyone. So we'll look forward to seeing
3 everyone back at about 8:30 tomorrow morning. And we'll
4 proceed from there. So thanks, everyone.

5 MALE PARTICIPANT: Thanks, Chris.

6 (Whereupon, the above-entitled matter went
7 off the record at 4:10 p.m.)
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