

July 30, 2018

TO: Nuclear Regulatory Commission  
Holtec-CISFEIS@nrc.gov

FR: Donna Gilmore  
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RE: **Docket NRC-2018-0052, Holtec HI-STORE Consolidated Interim Storage Facility Project**

The proposed Holtec HI-STORE Consolidated Interim Storage (CIS) Facility Project is not a feasible design. The environmental consequences are significant nationwide. The solution must meet 1982 Nuclear Waste Policy Act (NWPA) safety and environmental requirements. It must meet Nuclear Waste Technical Review Board (NWTRB) recommendations to Congress that **spent nuclear fuel and its containment must be monitored, maintained and retrievable in a manner to prevent hydrogen gas explosions in both short and long-term storage and transport.** The Holtec UMAX CIS Facility does not meet these critical safety requirements.



*Holtec UMAX lids with large air vents. Round top has outlet air vent. Lower rectangular part of lid has inlet air vents near all corners. Radiation reading at San Onofre were 324 CPM (counts per minute) with no leaks in canister. Carbon-14 is one type of radioactivity released through the air vent. NRC only requires radiation monitoring once a quarter. No monitoring system exists to alert before leaks in canisters.*

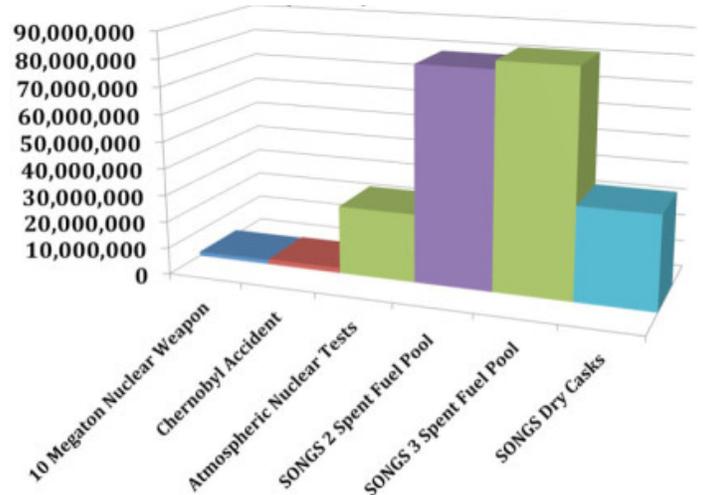
Another solution exists that can meet those requirements. See Alternative Recommendation Section.

This Holtec project can jeopardize our national security and represents a major health, environmental, financial and safety risk to New Mexico as well as the rest of the country. It does not protect the people nor the environment. It does not solve our short-term nuclear waste storage problems and make the problem worse. This project must be rejected.

Holtec's plan reads like a Catch-22. They plan is to return cracking or leaking thin-wall canisters (most only 1/2" to 5/8" thick) back to sender. Neither Holtec's proposed CIS facility nor the sender has a plan in place to deal with leaking or cracking canisters. Leaking and cracking canisters are not approved for transport. There is no plan in place to prevent or stop cracks and leaks, repair cracks, or maintain and monitor the fuel and its containment in order to prevent leaks, explosions or criticalities. The assumption nothing will go wrong during dry storage is a plan to fail.

Each spent nuclear fuel canister contains roughly a 1986 Chernobyl nuclear disaster. There are more than 2400 "Chernobyl cans" stored in the U.S. and more being added every year. Transporting these "Chernobyl cans" across the country to New Mexico will no more solve our nuclear waste storage problem than rearranging the chairs on the Titanic would have stopped it from sinking. This plan will only make the current nuclear waste storage problems worse. Urgent action is needed to solve these problems. There is a better solution.

*Curies of Cesium-137. Robert Alvarez, June 25, 2013*



See also short Spent Nuclear Fuel Fact Sheet

<https://sanonofresafety.files.wordpress.com/2018/07/spentnuclearfuelfactsheet-short2018-07-11.pdf>

**The President of Holtec, Kris Singh, admits thin-wall canisters cannot be adequately inspected for cracks or depth of cracks.** He admits even a microscopic through-wall crack will release millions of curies of radionuclides into the environment. He also states it is not practical even if you could find the cracks or a way to repair them, to repair them, which they cannot. It will only introduce another area for cracking. Kris Singh statements at Southern California Edison Community Engagement Panel meeting, October 14, 2014 <https://youtu.be/euaFZt0YPi4>

NRC NUREG-1927 (Rev. 1) aging management requires canisters with 75% through-wall cracks to be taken out of service. Holtec has no plan in place to do that. It plans no hot cell or spent fuel pool to replace canisters. There are no other options to replace failing canisters.

NUREG-1927 only requires one canister at a facility be “inspected”, starting after 20 years. Even that has been watered down by allow a partial inspection with a camera. A camera is not adequate to find microscopic cracks nor measure them, as acknowledged by any reputable material corrosion engineer. Eddy current, is a tool for measuring crack length, not find cracks, and has other limitations. The NRC and Holtec need to reveal this information to the public and others. It’s time to stop the false promises of future technology solutions. The NRC and Holtec have had over 25 years to solve this and have not.

The following summarizes limitations of inspection options for vessels and pipes. These cannot be used with thin-wall canisters filled with spent nuclear fuel.

“...Leak detection is not a reliable indicator of CLSCC [chloride stress corrosion cracking] because cracks are highly branched and may be filled with corrosion products. Nevertheless, it is recommended that where pipework or vessels develop leaks in service, they should always be investigated for possible CLSCC by NDE [non-destructive examinations] or by in-situ metallography.

CLSCC can generate very large cracks in structures where, as in the case of reactors, the residual stress from welding dominates and operational stresses are low by comparison. If undetected by NDE, the large cracks might introduce failure modes with consequences that were not anticipated by the original design, e.g. complete separation of attachments, toppling of tall columns under wind loading or collapse of long pipe runs due to self-weight.

The simplest and most effective NDE technique for detecting CLSCC is dye penetrant testing.

Eddy Current Testing (ECT) is effective with purpose-designed probes that have been calibrated on known defects. ECT was found to be ineffective on the samples from the reactor due to limited penetration of the current and sensitivity to surface imperfections that could not be distinguished from cracking. Crack sizing by eddy current testing may be limited and is not possible by penetrant testing.

Ultrasonic flaw detection can be applied as a manual or an automated NDE technique for detecting CLSCC. For structures with complex design features and welds as on the reactors, the trials indicated that ultrasonic testing would require a range of probes, several complimentary scans and be very time consuming. Ultrasonic flaw detection did not cover all design details and possible crack position orientations found on the reactor, and crack sizing was difficult.”

Chloride stress corrosion cracking in austenitic stainless steel, Assessing susceptibility and structural integrity, UK, prepared by the Health and Safety Laboratory for the Health and Safety Executive, 2011, R Parrott, et. al., SK17 9JN. <http://www.hse.gov.uk/research/rrpdf/rr902.pdf>

Calvert Cliffs has some of the oldest thin-wall canisters (up to 25 years old). They received an NRC license renewal for 40 years in spite of the inability to effectively perform aging management. The ISFSI site license renewal allows them to continue using inferior thin-wall storage systems with vague statements like the one below from the Calvert Cliffs NRC License Renewal Certificate (ML14274A030). They do not mention that adequate inspection and repair technology for thin-wall canisters loaded with fuel does not exist. They do not require that technology be available that can thoroughly inspect for cracks, depth of cracks, and repair and maintain these canisters. They do not require the interior of the canisters to be inspected. They only need to inspect external surfaces using “proven technology reasonably available,” which is vague and clearly inadequate, as indicated below:

*The licensee shall perform inspections of DSC [dry storage canister] external surfaces using proven technology **reasonably available** at the time the inspection is conducted which is **capable of meeting the physical access and environmental constraints** of the HSM (concrete overpack) interior.* Calvert Cliffs License Renewal Certificate, October 23, 2014  
<https://www.nrc.gov/docs/ML1427/ML14274A030.pdf>

The NRC Calvert Cliffs license renewal webpage is empty, which is very unusual. However, Calvert Cliffs renewal documents are available at <https://sanonofresafety.org/calvert-cliffs-nuclear-power-plant/>

Note in particular the Requests for Additional Information (RAI) documents. These reveal safety concerns from NRC engineers. Their best efforts to identify the safety problems is admirable. Unfortunately, it appears these concerns were not sufficient to stop the license approval of these inferior thin-wall canister systems that cannot adequately be inspected even on the outside.

The NRC does not require inspection of the contents of the canister, even though both fuel assemblies and fuel assembly baskets can degrade during dry storage, based on operating experience and experiments.

At Fukushima, the thick-wall casks survived the tsunami and great earthquake of 2011. These thick-wall casks were inspected inside. They found the aluminum baskets will likely last only 60 years, so they discontinued future use of them. The NRC has yet to address this issue and continues to approve new thin-wall canisters with aluminum alloy baskets, such as the Holtec baskets.

Storing cracking or leaking hot canisters in a sealed thick-wall cask overpack is not an NRC approved option for leaking or cracking canisters. A thermal analysis would likely show, as it has in the past, these hot canisters, that currently require convection air cooling, cannot be stored in sealed thick-wall cask overpacks without overheating.

Canisters are vulnerable to short-term cracks and leaks from various environmental causes, such as highly corrosive chlorides found in marine environments, and in Potash (Potassium Chloride) found in New Mexico. **New Mexico provides 75% of the nation’s supply of Potash.** The above-ground large air vents in the Holtec UMAX system will allow corrosive particles, rain and flood waters to enter the Holtec holes and corrode the exterior of the thin-wall canisters. The canisters are never cleaned and there are **no drains** in the Holtec UMAX holes that hold each canister.

None of the thin-wall canisters, once loaded with lethal spent nuclear fuel can be adequately inspected for cracks and depth of cracks. To claim thin-wall canisters are “proven” technology that will not crack and leak for 40 years (after the initial 20-year license) is not based on credible scientific evidence. The NRC and Holtec have not resolved these and other issues. There is evidence to support these thin-wall canister

issues will not be solved and much evidence to support we need proven thick-wall cask systems to manage this lethal spent nuclear fuel.

**The May 2018 Nuclear Waste Technical Review Board (NWTRB) report on Geological Repositories admits required technology needed to monitor and maintain the spent nuclear fuel does not exist – even for short-term geological repository storage.** They need long-term research to try to solve these issues. However, after all the decades of research around the world, the inability to solve this does not give substantiated hope this problem will be solved. Therefore, the NRC needs to evaluate this plan for an indefinite period of time, not just 40 years, and not turn the New Mexico site into another leaking nuclear waste dump. This plan must be based on more than unsubstantiated hope and not risk probabilities based on overly optimistic and uninformed SWAG's, which is now the case. Geologic Repositories: Performance Monitoring and Retrieval of Emplaced High-Level Radioactive Waste and Spent Nuclear Fuel (May 2018) <http://www.nwtrb.gov/our-work/reports/geologic-repositories-performance-monitoring-and-retrieval-of-emplaced-high-level-radioactive-waste-and-spent-nuclear-fuel>

Risking transport across the entire country on rail systems that were not designed for these loads and that have not been evaluated is a plan for failure. The 1982 NWPA requires analyzing transport risks before selecting a location. Why is the NRC ignoring this critical common-sense safety requirement?

Thin-wall canisters do not meet common-sense safety requirements we expect in a car: ability to inspect, maintain, monitor, repair and replace parts to prevent major failure. There is no effective early warning system to **prevent** radioactive leaks, explosions or criticalities. The thin-wall canisters are a bad design.

**Thin-wall canister systems are pressure vessels, yet do not meet ASME pressure vessel codes,** such as pressure monitors and pressure relief valves. The NWTRB December 2017 report recommends pressure monitoring and pressure relief valves, so containers do not over pressurize and explode. Thick-wall casks can meet ASME and international manufacturing standards. Instead, the NRC gives numerous exemptions from ASME to the thin-wall canister designs. Three Mile Island has some thin-wall canisters with pressure monitor and relief valves. However, the NRC does not require these for thin-wall canister designs. This an example of weak NRC safety enforcement standards. Management and Disposal of US Department of Energy Spent Nuclear Fuel, Report to the United States Congress and the Secretary of Energy, Nuclear Waste Technical Review Board (NWTRB), December 2017. <http://www.nwtrb.gov/docs/default-source/reports/nwtrb-mngmntanddisposal-dec2017-508a.pdf?sfvrsn=12>

The NRC staff has limited resources and so does the public. Instead of wasting resources trying to put lipstick on this pig, resources should be redirected to solve the current "interim" nuclear waste storage problem at existing sites around the country. We are running out of time before these canisters start leaking, exploding or going critical.

Exposure to air can causes the zirconium, uranium and aluminum hydrides in the canisters to trigger explosions at any temperature. This is of particular concern with moderate and high burnup fuels.

Unborated water entering through cracks will cause criticalities. The boron metal in the thin-wall canisters is only credited while the fuel is being loaded into the canister from the borated pool. Many of the approved technical specifications and safety evaluations do not make this point clear. The NRC approves these canisters with the assumption there will never be through-wall cracks. See Details Section for evidence.

**Alternative Recommendation:** Until the NRC embraces and enforce higher standards, such as those recommended by the Nuclear Waste Technical Review Board (NWTRB) in their December 2017 report to Congress and the safety requirements in the 1982 Nuclear Waste Policy Act (NWP), and ASME (American Society of Mechanical Engineers), they are putting us all at high risk. Superior proven solutions are available for “interim” storage that do not require consolidation of nuclear waste nor major transport risks. This requires proven thick-wall metal transportable storage cask systems, currently available worldwide and used at a few locations in the U.S.

Thick-wall casks are 10” to 19.75” thick (mainly carbon steel or ductile cast iron).

Thick-wall casks survived the 2011 Fukushima tsunami and earthquake and have been used throughout the world for over 40 years.

Thick-wall casks can meet requirements for ability to inspect, monitor, maintain and retrieve both the fuel and its containment in a manner to prevent hydrogen gas explosions as recommended by the Nuclear Waste Technical Review Board December 2017 report to Congress, and as required for the DOE in the NWP.

**Reasons to buy thick nuclear waste dry storage casks**

Safety Features	Thin Canisters	Thick Casks
1. Thick walls	1/2” to 5/8”	up to 20”
2. Won’t crack		✓
3. Ability to repair		✓
4. Ability to inspect exterior		✓
5. Early warning monitor		✓
6. ASME canister or cask quality certification		✓
7. Defense in depth (redundant systems)		✓
8. Stored in concrete building		✓
9. Licensed in U.S.	*	*
10. Market leader	U.S.	World



Once fuel assemblies are inspected and loaded into thick-wall casks, the casks should be located out of flood zones and out of high-risk coastal zones. Casks should be transported minimal distances to minimize significant risks, as stated in the NWP.

Casks should be stored in reinforced buildings for additional environmental and security protection. On-site support systems must be in place to maintain, repair, monitor and retrieve the fuel and its containment. This may require a large hot cell (dry fuel handling facility). A spent fuel pool may be acceptable for lower burnup and cooler fuel, but repeated drying can damage the fuel. The German model of storing and maintaining spent nuclear fuel should be evaluated and used as a benchmark for any other thick-wall cask systems considered. It has many safety features, including defense in depth features, that are non-existent in current U.S. thin-wall dry storage systems and in some thick-wall casks systems.

There are no other proven options available in the world marketplace. We need to dig ourselves out of the hole we are in before it’s too late. Digging another hole in New Mexico will not solve our nuclear waste storage problems. It will only make the problems worse. There is no viable permanent solution. Resources should be redirected to implementing best available waste storage technology and then working to improve it. Instead, valuable technical resources are being wasting trying to make a bad design work. Enough!

The NRC hearings held around the country allowed Holtec to provide misinformation to the public, claiming canisters cannot leak because they have no water in them. Claiming long lifespans of the canisters, without evidence. The NRC should not stand by while Holtec makes obvious unsubstantiated claims. This does a disservice to the public and our safety. Has critical safety information, such as in this document, been shared by the NRC or Holtec in public meetings? Or with state, local and federal elected officials and regulators? Or with the NRC Commissioners? Please share this document with the NRC Commissioners.

**Details**

- **Storing cracking or leaking canisters in overpacks (such a thick-wall transport casks) will not work and are not approved by the NRC.** Thin-wall canisters require convection air cooling so they do not overheat. The NRC has not approved a transport or other thick-wall cask overpack for storage of these thin-wall canisters (leaking or not). The only thin-wall canisters approved for storage in a thick-wall cask are at Humboldt Bay. Those canisters are low burnup fuel that had cooled for decades in the pool. This is not the heat or radioactive profile of the canisters planned for transport and storage.
- **NRC’s assumptions that nothing can go wrong in dry storage has been disproven by the NRC’s own evidence.** Please include Comments in ML16082A004 as comments for this Docket. ML16082A004 *Sierra Club comments to NRC proposed rule for regulatory improvements for decommissioning power reactors*, Docket NRC-2015-0070, March 2016 <http://www.nrc.gov/docs/ML1608/ML16082A004.pdf>.

Below are a few examples that disprove NRC assumptions nothing can go wrong once fuel is in dry storage. Additional details and references for this and other relevant Holtec issues at <https://sanonofresafety.org/holtec-hi-storm-umax-nuclear-waste-dry-storage-system/>

- **Holtec loaded over half the Diablo Canyon canisters incorrectly over three loading periods.** The NRC said this could never happen. The NRC approved an exemption, so PG&E was not required to unload the canisters. However, that doesn’t change the fact that this is a false assumption on the NRC’s part. And PG&E cannot unload those canisters back into the pool, due to “reflooding problems”, even though this is a requirement of their license. Loading the fuel incorrectly allowed PG&E to load hotter fuel in each canister. However, their license required them to load the cooler fuel in the outer cells in order to prevent damage the fuel assemblies. No one has any idea if the fuel has become damaged. Canisters cannot be opened at the site. Even if they could, unweld them, it would destroy the over \$1 million-dollar canisters. Thin-wall canisters are not designed for retrieval or maintenance of spent nuclear fuel assemblies and their containment.

- **Holtec delivered defectively designed canisters (with defective basket shims) to San Onofre.** Four canisters were loaded and stored in Holtec UMAX storage holes before a loose bolt (pin) was found at the bottom of the fifth canister. Holtec had not inspected near the bottom inside of the canisters (as required by the license after delivery before loading). Remaining defective empty San Onofre Holtec canisters were returned to Holtec. *Holtec defective new shim design*

- **Southern California Edison has no method to unload the defective canisters.**
- **Holtec has been using this defective basket shim design since 2016. Dresden, Grand Gulf, Hatch, Vermont Yankee, Columbia, Watts Bar and Callaway are using these canisters.** Vermont Yankee had already loaded 30 canisters when they were notified of the problem, with 15 more remaining to load.
- **These Holtec examples provide evidence of significant problems with Holtec’s design and quality control ability in the design, manufacture, transport, installation and management of the spent fuel dry storage system.** It also shows poor project management of the licensees. Edison knowingly selected



Holtec in spite of knowing of other problems with Holtec's quality control history and the repeated incorrect loading at Diablo Canyon.

- **See Loose Holtec Bolts NRC email correspondence with Donna Gilmore, March 27, 2018**  
<https://sanonofresafety.files.wordpress.com/2018/06/looseholtecboltsnrc-davidmccintyre-donnagilmoreemails2018-003-27.pdf>
- **Existing spent nuclear fuel dry storage facilities cannot unload thin-wall canisters, even when this is a requirement of their NRC license.** The thin-wall canisters are being loaded with hotter fuel and no thin-wall welded canister has ever been unloaded once stored on-site, due to "reflooding" issues.

**The only other option to transfer fuel to another dry storage container is a large hot cell (dry fuel handling facility filled with an inert gas so there are no explosions), but none are available in the country large enough to do this.** Southern California Edison nor any other facility has a hot cell on-site, and the last hot cell large enough in the country, the Idaho Test Area North hot cell, was destroyed in 2007. Viability of Existing INL Facilities for Dry Storage Cask Handling, USDOE Report, INL/EXT-13-29035, April 2013 <https://inldigitallibrary.inl.gov/sites/sti/sti/5680934.pdf>

Tom Palmisano, San Onofre Chief Nuclear Officer, admitted they have no ability to unload canisters back into the spent fuel pool (in spite of this being a requirement of their license and of all other facilities that have pools and dry storage). He stated it's a "reflooding" problem the nuclear industry has not solved and they've known this for decades. Promises they can figure this out in a few years ring hollow, given they've had decades to address this. Edison video of March 22, 2018 Community Engagement Panel meeting. <https://youtu.be/mjgna2atn7Y>

Tom Palmisano stated he is aware of only one dry storage container that has been returned to spent fuel pools. This was in 2010 with a Peach Bottom TN-68 thick-wall cask design. Unlike hot thin-wall welded canister systems, this thick-wall cask has a bolted lid, designed to be opened without destroying the container. It had much cooler fuel than what is typical in the U.S. for thin-wall canister storage. It did not contain high burnup fuel and had cooled for decades. The cask contained low burnup fuel (under 30 GWd/MTU). It had then cooled for a decade in dry storage.

Peach Bottom Atomic Power Station (PBAPS), Units 2 and 3 Renewed Facility Operating License Nos. DPR-44 and DPR-56, NRC Docket Nos. 50-277, 50-278 and 72-29 (ISFSI), Submittal of Independent Spent Fuel Storage Installation (ISFSI) Cask Event Report, December 01, 2010, Exelon  
<https://www.nrc.gov/docs/ML1100/ML110060275.pdf> and  
Fuel Summary for Peach Bottom Unit 1 High Temperature Gas-Cooled Reactor Cores 1 and 2, INEEL/EXT-03-00103, K. I. Kingrey, April 2003 <https://inldigitallibrary.inl.gov/sites/sti/sti/2699826.pdf>

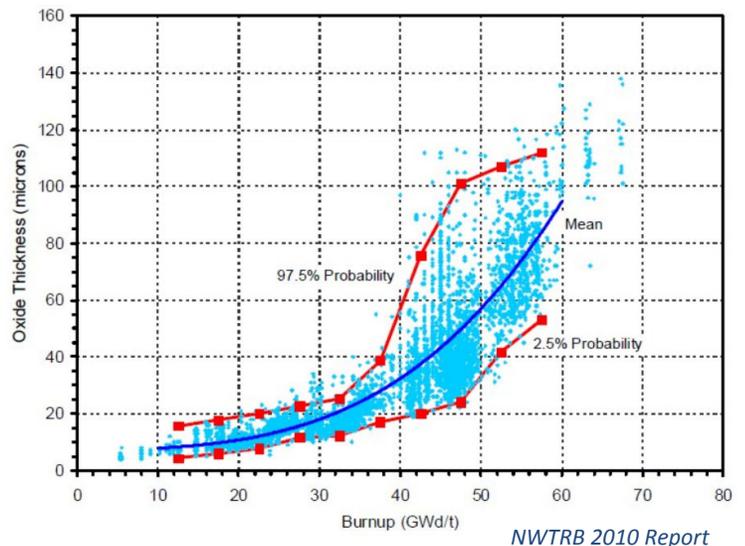
The Peach Bottom cask, rather than being stored in a building for additional environmental and security protect, as is done in other countries, had a bolted on carbon steel protective cover. Moisture collected under the cover creating galvanic corrosion, prematurely degrading a seal. Peach Bottom should store their thick casks in buildings. The Peach Bottom cask continuous pressure monitoring system worked, so the system worked as designed for maintenance. With thin-wall canisters, there is no pressure monitoring system. We will only know after canisters leak, explode or go critical. Peach Bottom Atomic Power Station - NRC ISFSI Inspection Report 05000277 1201 00 1 0, July 8, 2011  
<https://www.nrc.gov/docs/ML1118/ML111890441.pdf> and NRC Information Notice 2013-07: Premature Degradation of Spent Fuel Storage Cask Structures and Components from Environmental Moisture, April 16, 2013 <https://www.nrc.gov/docs/ML1232/ML12320A697.pdf>

- **Please include the following documents as comments to this Docket.**

**Evidence for high burnup embrittlement (failure risks) in both storage and transport:** ML17363A207  
 Comment (1) of Donna Gilmore on NUREG/CR 2214 Managing Aging Processes in Storage (MAPS Report), 12/26/2017  
<https://adamswebsearch2.nrc.gov/webSearch2/main.jsp?AccessionNumber=ML17363A207>

**Evidence for criticality and short-term cracking and leaking risks with no system in place to prevent or stop this:** ML17363A209 Comment (2) of Donna Gilmore of San Onofre Safety Regarding NUREG/CR-2214, "Managing Aging Processes in Storage (MAPS Report), 12/26/2017  
<https://adamswebsearch2.nrc.gov/webSearch2/main.jsp?AccessionNumber=ML17363A209>

High and moderate burnup fuel increases risks in storage and transport. Data from over 4000 commercial fuel rods around the world were plotted to determine at what burnup level the fuel becomes damaged. This operating experience data shows indicators for damage for both moderate and high burnup fuel. It shows Zirconium fuel cladding oxide thickness, an indicator for damage and hydride build up at about 35 GWd/MTU. Higher damage means it's more likely to be unstable in storage and transport. This operating data is being ignored by the NRC and the nuclear industry.



Some of the “Chernobyl cans” at Calvert Cliffs in Maryland are already 25 years old. Some of the San Onofre canisters in Southern California are already 15 years old. The majority of the spent nuclear fuel in the U.S. is stored in unproven aging thin-wall canisters. Consequences can impact military bases, food supplies, aquifers, 75% of U.S Potash fertilizer, major energy supplies, financial systems, and our health and wellbeing. U.S Dry Cask Inventory, Sorted by State (2 pages)  
<https://sanonofresafety.files.wordpress.com/2018/07/d32-caskinventorybystate2018-07-14a.pdf>

**The NRC admits once a crack starts in a thin-wall canister, it can grow through the wall in 16 years.**  
 ML 14258A081 Summary of August 5, 2014, Public Meeting with the Nuclear Energy Institute on Chloride Induced Stress Corrosion Cracking Regulatory Issue Resolution Protocol, September 9, 2014  
<https://www.nrc.gov/docs/ML1425/ML14258A081.pdf>

In 2014, the NRC assumed it would be 30 years before a canister surface would be cool enough for moist salt air to dissolve on a canister – one of the major triggers for stress corrosion cracking. Subsequently, the temperature was verified on a few canisters around the country. A two-year old Holtec Diablo Canyon canister containing 32 spent nuclear fuel assemblies, with high burnup fuel, was found to have a low enough temperature for salts (also found on the canister) to deliquesce (dissolve) on the canister. Diablo Canyon: Conditions for stress corrosion cracking in 2 years, October 23, 2014  
<https://sanonofresafety.files.wordpress.com/2011/11/diablocanyonscc-2014-10-23.pdf>

NRC material engineer, Darrell Dunn, admitted the corrosive environment was the only remaining condition needed for these canisters to start cracking. The conditions exist. We only have promises of future solutions. The nuclear industry has had over 25 years to solve this problem. It's time to based decisions on facts, not nuclear industry promises of future solutions. It's time to replace these canisters with thick-wall casks before one or more of the aging Chernobyl disaster canisters explodes or goes critical from through-wall cracks. ML14258A082 Chloride-Induced Stress Corrosion Cracking Tests and Example Aging Management Program presentation, Darrell S. Dunn, August 5, 2014  
<https://www.nrc.gov/docs/ML1425/ML14258A082.pdf>

The NRC needs to stop being an enabler of inferior technology. NRC claims, such as Darrell Dunn's claim, that there is not enough humidity at San Onofre for corrosion is ludicrous. He does this by ignoring conditions of frequent fog, on-shore winds and surf.

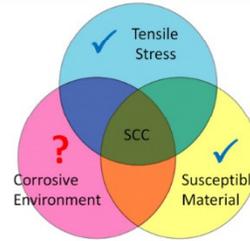
The Electric Power Research Institute (EPRI) wrote reports ignoring these same conditions, and cherry-picked other data to reach their conclusions, ignoring Diablo Canyon and Koeberg tank data showing short-term crack and leak risks. Critique of EPRI Flaw Growth and Flaw Tolerance Assessment for Dry Cask Storage Canisters, D. Gilmore, May 17, 2015  
<https://sanonofresafety.files.wordpress.com/2013/06/epri-critiqueandkoebergplant2015-05-17.pdf>

**Recommendations**

- Reject this Holtec CIS Facility Project. It's a failed design.
- The environmental scope should be nationwide because there is a significant risk aging thin-wall "Chernobyl disaster canisters" will leak and explode in the short-term, since they have considerable unresolved vulnerabilities and do not meet basic safety requirements as defined in the 1982 Nuclear Waste Policy Act and as recommended by the Nuclear Waste Technical Review Board.
- Spent nuclear fuel and its containment must be monitored, maintained and retrievable in manner to prevent hydrogen gas explosions in both short and long-term storage and transport. That is not being done today and cannot be done with the proposed Holtec New Mexico CIS Facility Project.
- Transfer fuel to thick-wall transportable storage casks that meet NWPA and NWTRB requirements. Then move casks out of high risk flood and coastal zones to the nearest safest location on higher ground. Store in reinforced buildings for additional security and environmental protection. There are no other options. Time is of the essence. The problem is now. The entire country is at risk.
- See Short Spent Nuclear Fuel Fact Sheet, July 11, 2018.  
<https://sanonofresafety.files.wordpress.com/2018/07/spentnuclearfuelfactsheet-short2018-07-11.pdf>

For more information contact Donna Gilmore at 949-204-7794 or [donnagilmore@gmail.com](mailto:donnagilmore@gmail.com) or visit [SanOnofreSafety.org](http://SanOnofreSafety.org). Thank you for the opportunity to provide comments and recommendations.

**Stress Corrosion Cracking Background Information**



**2/3 of the requirements for SCC are present in welded stainless steel canisters**

- 304 and 316 Stainless steels are susceptible to chloride stress corrosion cracking (SCC)
  - Sensitization from welding increases susceptibility
  - Crevice and pitting corrosion can be precursors to SCC
  - SCC possible with low surface chloride concentrations
- Welded stainless steel canisters have sufficient through wall tensile residual stresses for SCC
- Atmospheric SCC of welded stainless steels has been observed
  - Component failures in 11-33 years
  - Estimated crack growth rates of 0.11 to 0.91 mm/yr

*Darrell Dunn 2014 presentation*



*NRC says not enough humidity at San Onofre for corrosion. Ignores frequent fog, on-shore winds and surf*